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Radioisotope Thermoacoustic Power Generation for Space Missions

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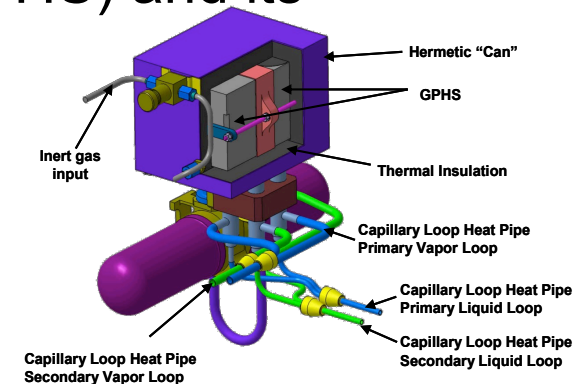
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Background

- In this presentation we will describe the Thermoacoustic Power Converter (TAPC), its performance as a space power generator when powered by the radioisotope General Purpose Heat Source (GPHS) and its integration onto a spacecraft.
- Operates on the Stirling thermodynamic cycle
- High reliability and efficiency
- Reliability results from their mechanical simplicity
 - No moving part thermoacoustic (Stirling) heat engine coupled to
 - balanced linear alternator derived from the non-wearing and proven TRL 9 NGAS thermoacoustic pulse tube cryocooler compressors
 - Low complexity electronic control
- Ease of integration of TAPC onto spacecraft results from the mechanical and thermal interfaces incorporated into the device
- Low exported vibration to the spacecraft and sensitive science payloads has been flight proven with the NGAS pulse tube cryocoolers in use with very sensitive space telescopes.



Replacing Stirling heat engine with thermoacoustic heat engine makes TAPC reliable and producible

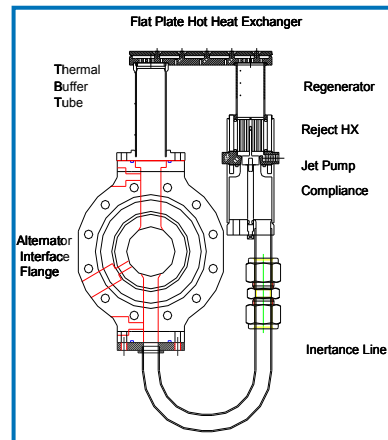
Free Piston Stirling Engines Versus Thermoacoustic Heat Engines

- In the **free piston Stirling** converter oscillating gas is heated at the hot heat exchanger and cooled at the cold heat exchanger.
- **Regenerator** gas motion is amplified to oscillate $\sim 1/3$ the regenerator length by the resonant moving displacer (a big piston with a large axial temperature gradient and close piston/cylinder tolerances)
- The displacer motion and the alternator piston motions are both powered by the “thermo-acoustic” oscillation produced in the regenerator
- In the **Thermo acoustic heat engine (TASHE)**, resonant (**no moving parts**) lumped element components replace the displacer

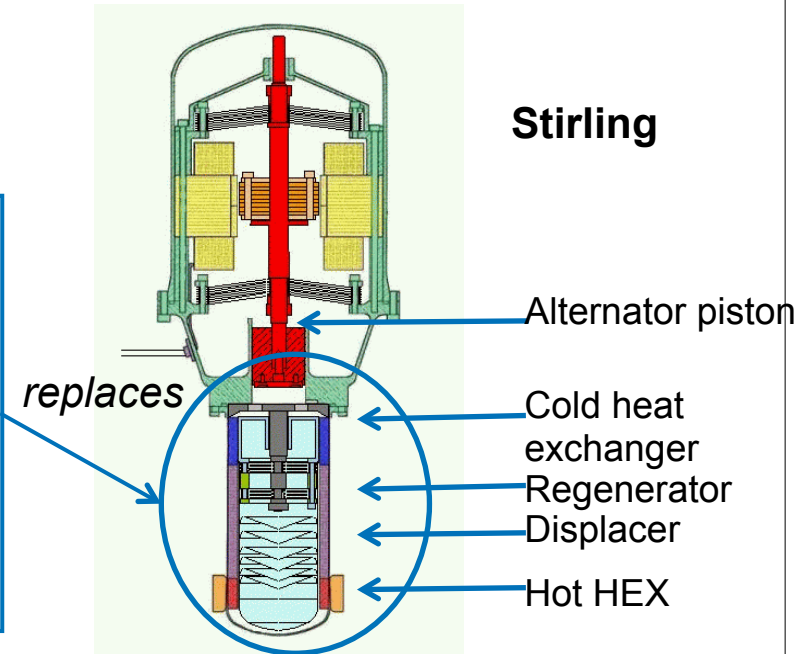
Alternator for Stirling and TA Engines

- In both converters, the coupled oscillating pressure drives the resonant alternator piston to produce the electrical output
- The alternators differ chiefly in the piston size because the extra volume of the TAHE results in a lower Δp than in the Stirling unit

TA Heat engine



Stirling



The ThermoAcoustic Power Converter operates on the Stirling cycle with the highest reliability because of low complexity relative to other Stirling heat engines

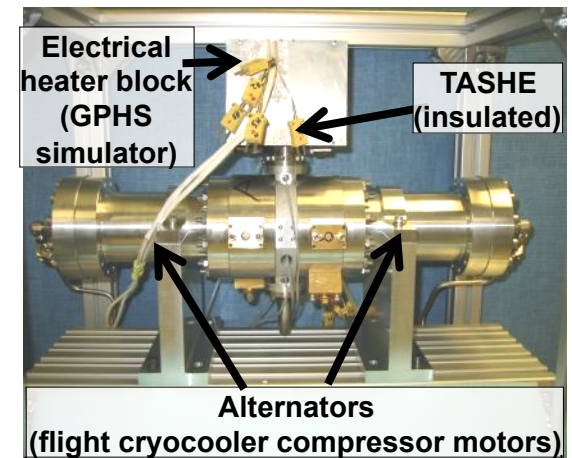
TAPC: Thermoacoustic (Stirling) Power Converter

1st Unit demonstrated

- No moving parts thermal to acoustic power conversion in the hot heat engine component
- Demonstrated 18% efficiency on first try
- Demonstrated a simple and efficient heat exchanger interface directly to GPHS units
- Demonstrated the use of a highly reliable alternator using a modified TRL 9 cryocooler compressor
- Demonstrated self-starting
- Demonstrated the simplicity of the electronic control system

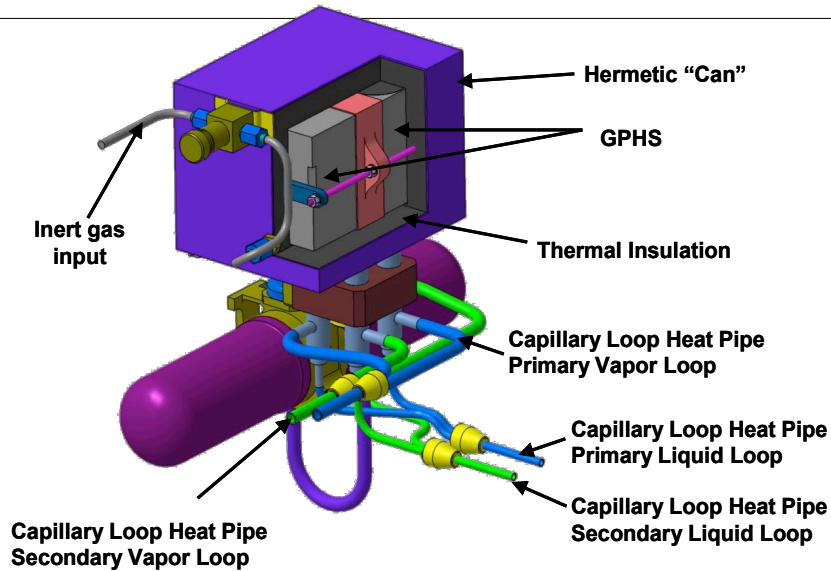
Recent Tests

- Demonstrated efficiency increase of 7% in recent heat engine component tests

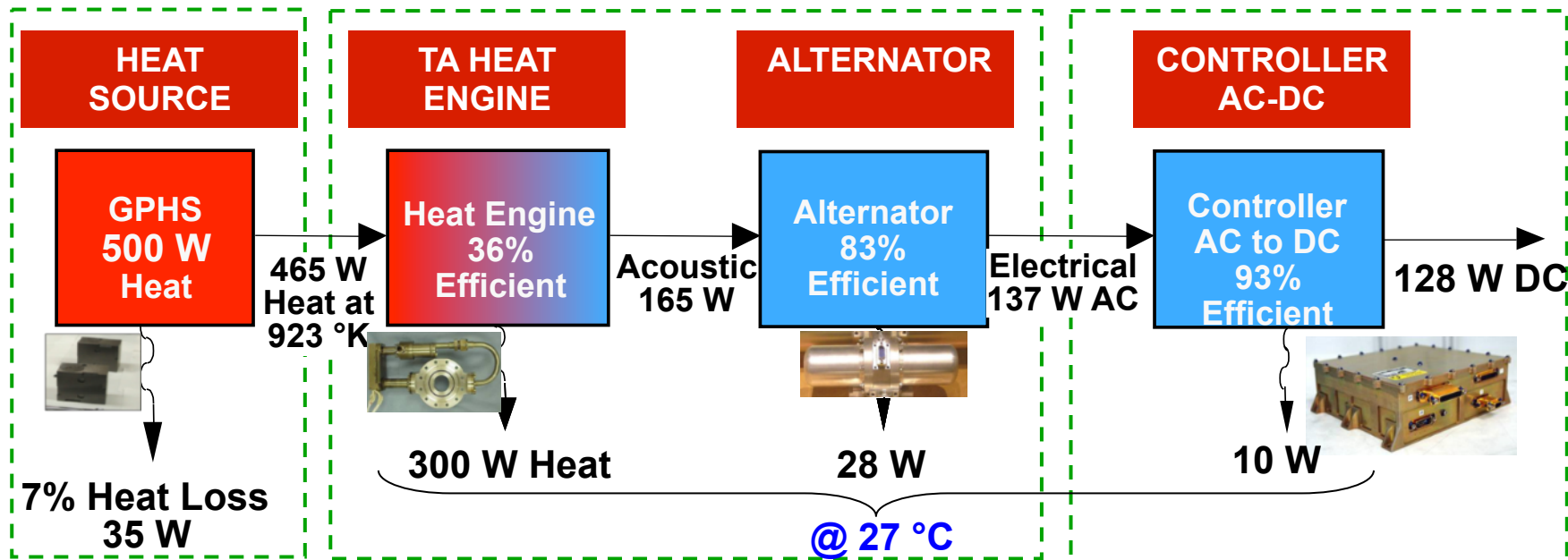


NGAS designed, built and tested the first ever Thermoacoustic Power Converter that converted heat to electricity in 2003

Thermoacoustic Power Converter System Components



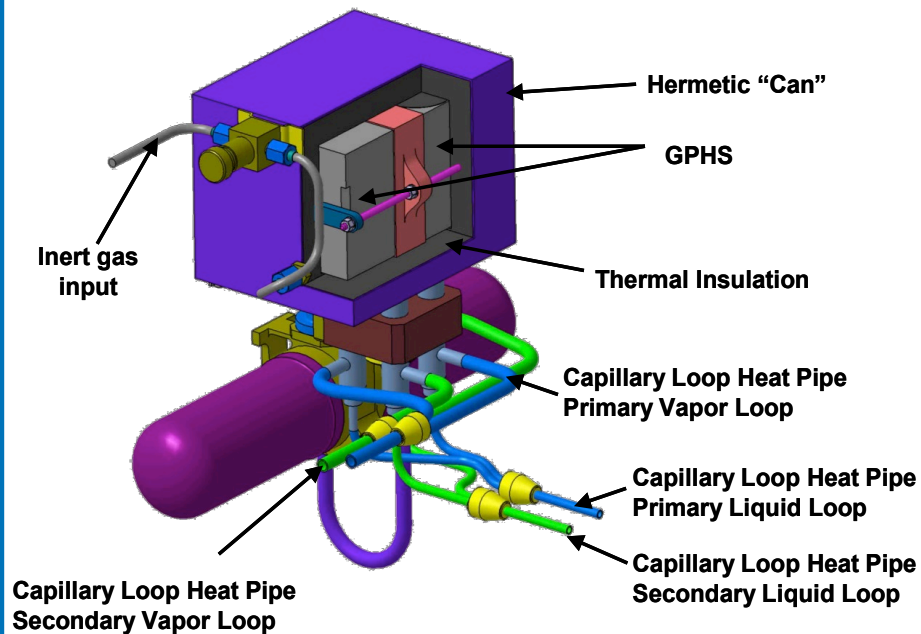
- Silent, low vibration
- Space design: Use heat provided by TRL 9 GPHS (General Purpose Heat Source – ^{238}Pu)
- Using no moving parts, thermoacoustic heat engine converts heat to acoustic travelling wave
- Acoustic travelling wave drives an oscillating pair of resonant opposed pistons in an alternator similar to TRL 9 cryocooler compressor
- Pistons are connected to “voice” coils that produce alternating current (AC) power when oscillating in magnetic circuit
- AC is rectified to DC (direct current) by electronic power converter



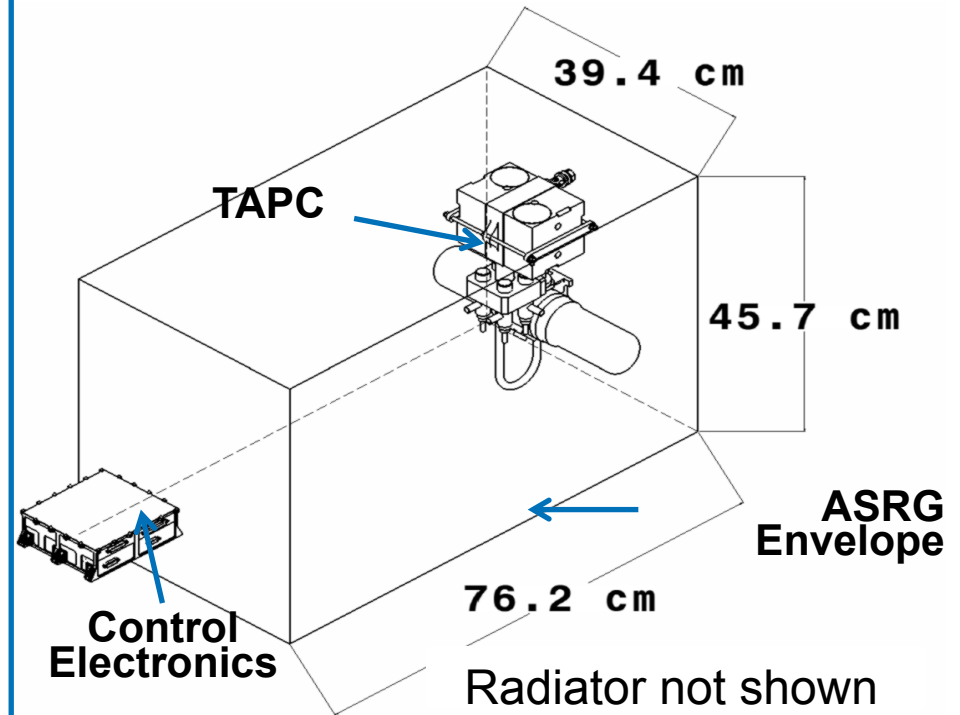
Reliable, efficient conversion of heat to DC

TAPC Integration Features

TAPC with integration components



TAPC compared to ASRG Envelope

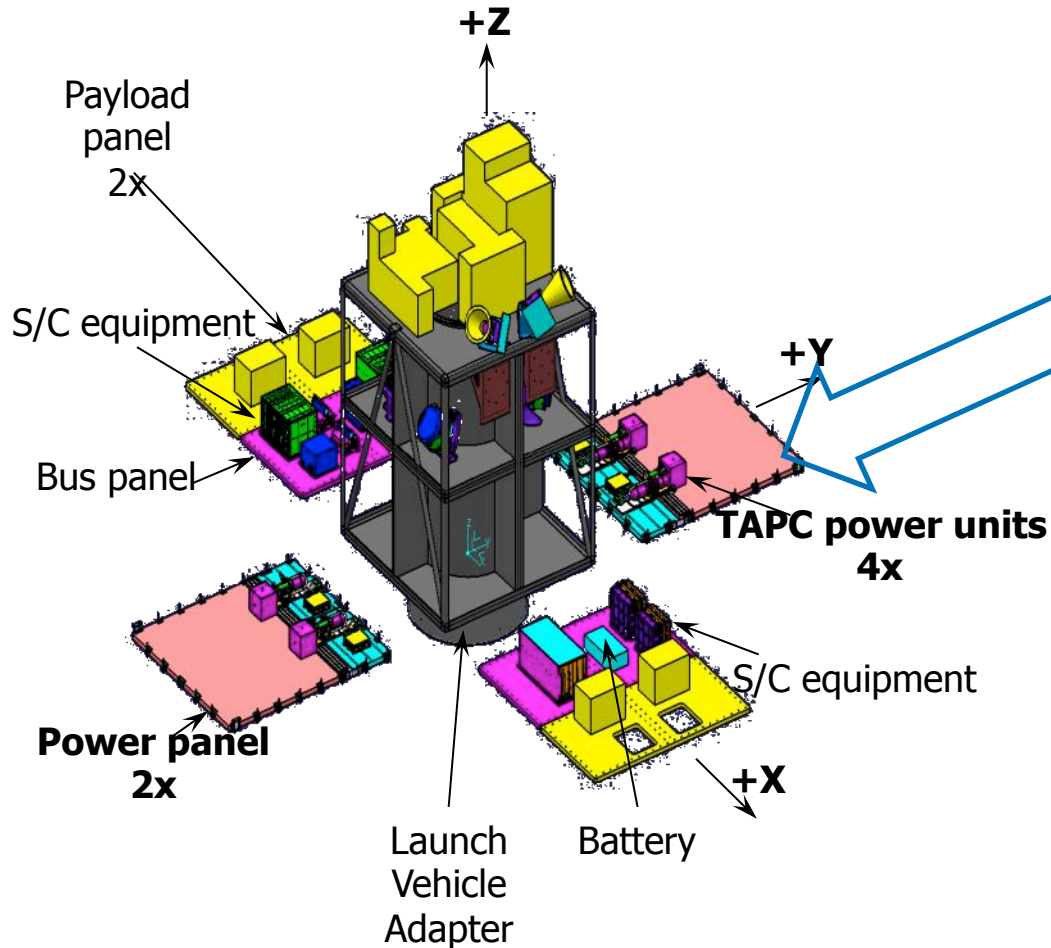


- Efficient, small volume, low mass
- Integrated system can be bolted to radiator
- Vibrationally balanced alternator pair

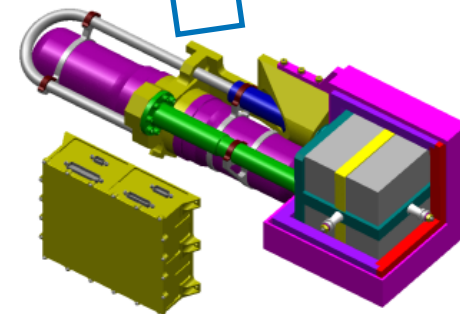
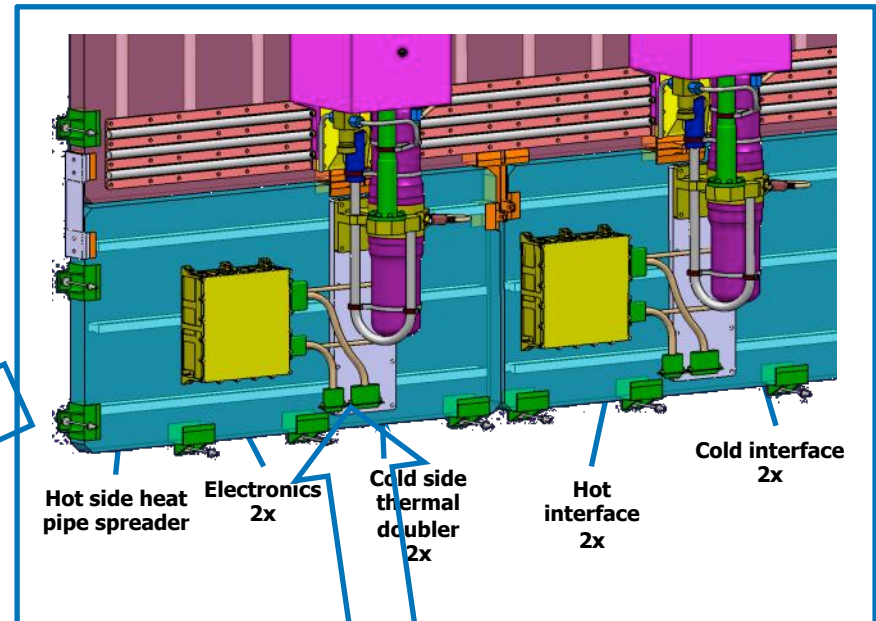
Incorporating spacecraft mechanical and thermal interfaces into TAPC eases integration into a variety of spacecraft

Spacecraft Systems Design and Integration Example Using TAPC Space Power Generation

System: Level 2
Redundancy example



Subsystem: Level 3
Integration on split radiator shown



Unit: Level 4
TAPC

NGAS understands TAPC's spacecraft thermal, mechanical and electrical interfaces

TAPC Outer Planets Capabilities

- **Mechanical simplicity makes TAPC reliable in extreme low temperature environments**
 - Flexure bearing supported piston in alternator
 - No moving part heat engine
- **1/4 the ²³⁸Pu of the (e)MMRTG**
- **1/3 the mass of the (e)MMRTG**
- **More power at EOL than (e)MMRTG**
- **Low vibration - very similar NG cryocoolers flying with .005N exported vibration in 3 axes**
- **50% more power at Titan because of low reject temperature**

	MMRTG	eMMRTG	ASRG	TAPC	
	Cruise phase			Cruise phase	at Titan
Technology	PbTe/TAGS	SKD	Stirling	TA Stirling	TA Stirling
Status	Current Technology	In development	Canceled (TRL 5-6)	TRL 4-5	TRL 4
Pu ²³⁸ mass (Kg)	4.8	4.8	1.2	1.2	1.2
# GPHS Modules	8	8	2	2	2
Hot Temperature (°C)	530	600	850	650	650
Cold Temperature (°C)	200	200	Unstated	25	-143
BOL Power (W)	110	145	130	129	200
EOL (17 yrs) Power (W)	60	90	102	101	156
Mass (Kg)	43	43	32	15	15
BOL Specific Power (We/kg)	2.6	3.4	4.1	8.6	13.3
EOL Specific Power (We/kg)	1.4	2.1	3.2	6.7	10.4
Exported Vibration (N)	0	0	~2	<0.2	<0.2

TAPC provides high reliability, high specific power, low mass, low vibration

Summary

- Northrop Grumman is developing thermoacoustic power converters for use in radioisotope power systems for space applications
- Efficiencies appear comparable to conventional Stirling systems
- Less complexity promises higher reliability and manufacturability

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